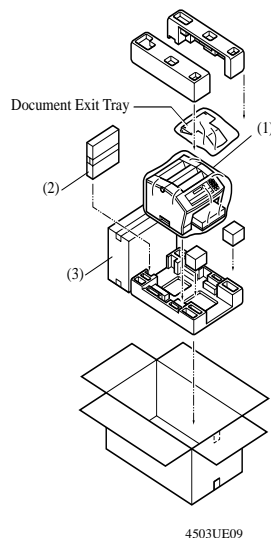


NOTE

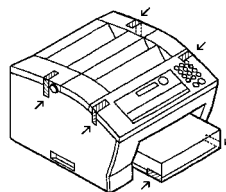
- Do not throw away the box in which the fax was shipped. It is to be used when transporting the fax.
- Keep all packing materials out of the reach of children.

1. Unpacking Procedures

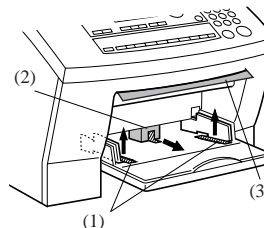
1. Take the fax machine, the Manual pouch and Accessories Box A and B, out of the box carefully. Make sure you have all the items listed below. If any are missing, contact your dealer.



- (1) Fax Machine
- (2) Accessories Box A
 - Printer Tray
 - Document Feeding Tray
 - Stopper
 - Stopper Mounting Instructions
- (3) Accessories Box B
 - Power Cord
 - Connecting Cord
 - Toner Cartridge
 - Drum Cartridge
 - Operator's Manual
 - Simplified Operator's Manual
 - Quick Reference Sheet
 - Function Label
 - Warranty Card

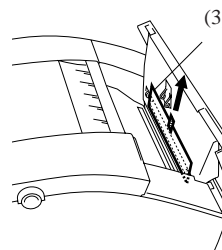


2. Take the fax machine out of the plastic bag and remove the tape (6 places).



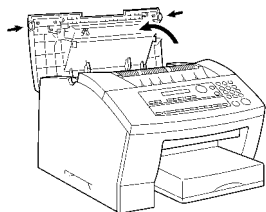
3. Take off the Paper Feeding Tray Cover and remove the tape (1) from the Paper Guide.

Remove the tape from the recesses of the Paper Feeding Cassette and take out the urethane foam (2).



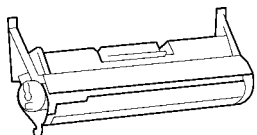
Open the Control Panel and take out the protective mat (3) from the Platen Roller.

2. Setting Up Instructions



4503U104

1. Holding down the Printer Cover Lock Release Button, swing open the Printer Cover.

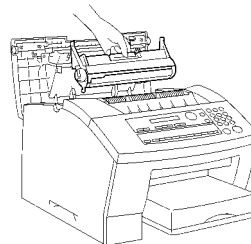


4503U124

2. Take the Drum Cartridge out of the box.

NOTE

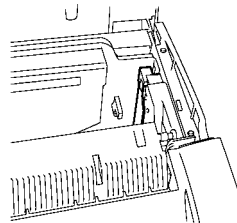
After taking the Drum Cartridge out of its box, protect it from light by taking some measure like covering it with a cloth.



4503U105

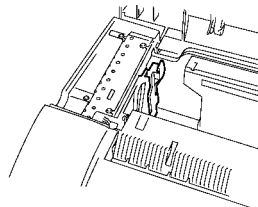
3. Install the Drum Cartridge in the printer, aligning its projections with the slots inside the printer frame.

Right Side



4503U106

Left Side



4503U107

NOTE

Markings showing the direction and order of installation of the Drum Cartridge and Toner Cartridge are affixed to the FAX body, Drum Cartridge and Toner Cartridge. Install the cartridges as shown.

Distinction of direction by color

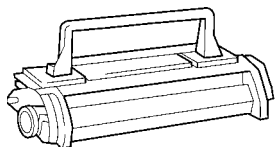
Right: Yellowish green

Left: Blue

Distinction of order by number (Affixed on the right side.)

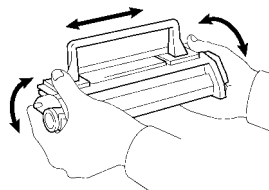
1: Drum Cartridge

2: Toner Cartridge

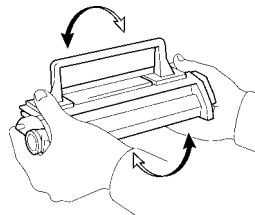


4503U125

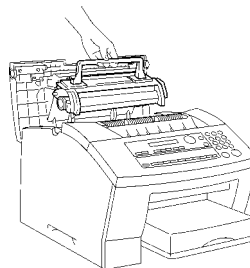
4. Take the Toner Cartridge out of the box.



4503U126



4503U127

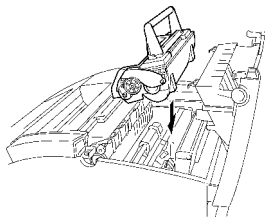


4503U110

5. Holding the Toner Cartridge with both hands, shake it well in the direction of the arrows.

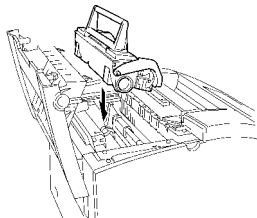
6. Install the Toner Cartridge in the fax, making sure that the four pins of the Toner Cartridge (two each at the front and rear sides) fit in the slots inside the fax frame.

Right Side

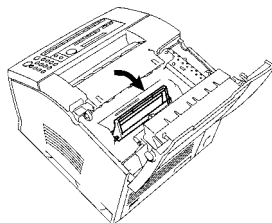


4503U111

Left Side



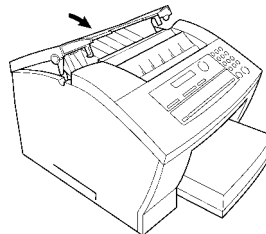
4503U112



4503UP05

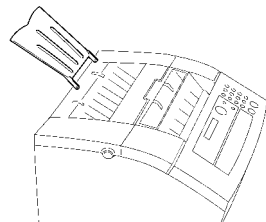
7. Push down on the handle of the Toner Cartridge to secure the Toner Cartridge.

8. Close the Printer Cover.



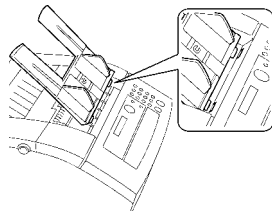
4503UP06

9. Install the Printer Tray.

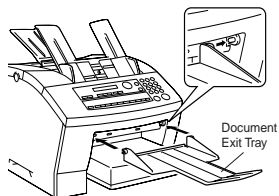


4503UP07

10. Install the Document Feeding Tray.

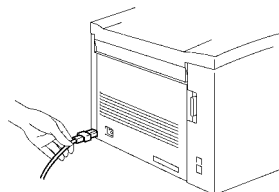


4503U116



4503UE01

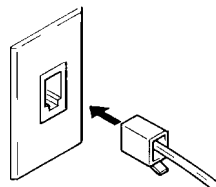
11. Install the Document Exit Tray.



4503U120

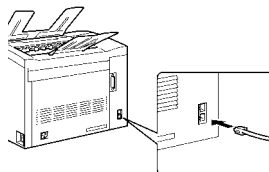
12. Connect one end of the power cord furnished with the printer to the power cord socket of the printer and plug the other end of the power cord into the power outlet.

3. Basic Connection Procedure



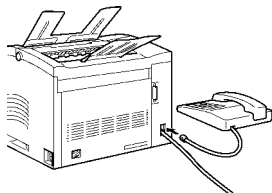
4258U482

1. Connect the plug of the cord to the telephone jack of the telephone line.



4503U122

2. Connect the other plug of the cord to the line connection on the backside of the fax.



4503U123

3. Connect the currently used telephone cord to the TEL connection on the backside of the fax.

4. Connection is completed.

Load the paper according to the MINOLTAFAX 1600e Operator's Manual.

Reference : MINOLTAFAX 1600e Operators's Manual
p.11-1 "Loading Paper"

4. Items to be performed by the serviceman

For the following items, refer to the Service Manual for MINOLTAFAX 1600e.

1. Downloading the ROM data

*When the software version is upgraded or the language specifications are changed, the ROM data is downloaded.

Connect the Download Board to the Memory Connector (option), download the program applicable to the version being upgraded or the new language specifications group.

Reference : MINOLTAFAX 1600e Service Manual
DISASSEMBLY / CLEANING
6. HOW TO DOWNLOAD ROM DATA

2. Initializing the country

Set the country to be used.

Reference : MINOLTAFAX 1600e Service Manual
SERVICEMAN MODE
2-1-1. Country Initialize Mode

3. Change of Soft Switch

When it is so desired by a specific user, change the Soft Switch.

Example: Connection to the switchboard within the premises, etc.

Reference : MINOLTAFAX 1600e Service Manual
SOFT WARE DIP SWITCH
1. SOFT SWITCH